

CERTIFICATE



Czech

TÜV SÜD Czech – CERTIFICATION BODY
Which carries out the assessment and certification of products

Product certification body No. 3084, accredited by the Czech Accreditation Institute
according to ČSN EN ISO/IEC 17065:2013

hereby certifies that the organization

TECH-TRADE, s.r.o.
Velkomoravská 4270/89B
CZ - 695 01 Hodonín
Company Registration No.: 60708361

Place of Manufacture:
TECH-TRADE, s.r.o.
Velkomoravská 4270/89B, CZ - 695 01 Hodonín

is certified to sales and welding
under certification level **CL 2** according to **EN 15085-2**.

Number of the Audit Report: **11.367.605**

Validity certificate: **20.11.2020**

Certificate number: **11.354.484**

Certification scheme: ČSN EN 15085-2:2008

Details and validity conditions are stated in the annex to this certificate which forms
its integral part and contains 2 pages.

Prague, on 20.11.2017



Head of the Certification body



1. Field of application:

Level CL 2

New build, conversion and repair of rail vehicles and their components:

- supporting frame for internal parts (electrical, air-conditioning and compressed air installations);
- driving cab equipment
- lavatory parts and water containers with installations;
- fastenings for brake pipes;
- non-self-supporting equipment boxes underneath the base frame (without supporting frame);
- steps, hand rails (including handrails in entry areas) and railings external to the vehicle;
- internal parts of passenger coaches (partitions, walls, doors, panelling);

Level CL3

New build, conversion and repair production of simple attached parts for rail vehicles, e.g:

- cranks and levers for various operations;
- holders for index plates;
- steps, handrails, railings on rail vehicles;

New build, conversion and repair of parts or trade supply parts for rail vehicles, for instance:

- seating frames;
- ventilation grilles;

2. Range of certification:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
141	8.1 22.3	t = 0.7-2.0 mm t = 1.0-6.0 mm	BW, FW BW, FW
212	8.1	t = 1.5-2.0 mm	
221	8.1	t = 1.0-1.5 mm	

3. Responsible welding coordinator:

Name and surname	Date of birth	Qualification level
Ing. Marian Sigmund, Ph.D.	26.05.1979	IWE

4. Deputy of responsible welding coordinator:

Name and surname	Date of birth	Qualification level
Petr Wallinger	09.06.1972	IWT

5. Additional welding coordinators:

Name and surname	Date of birth	Qualification level
--	--	--



Remarks / Extensions:

- The certificate shall only promote its holder, the product and production places mentioned therein.
- The transmission of this certificate to third parties is inadmissible as well as its use by third parties.
- Changes of supervision staff or welding process shall be announced to the TÜV SÜD Czech immediately. This circumstance can cause the dependence of the next certificate continuance on additional conformity assessment.
- TÜV SÜD Czech shall supervise the proper functioning of the Quality System at the manufacturer within one year deadline on the basis of a concluded contract about the controlling activity.
- The certificate can be renewed on demand.
- The certificate shall only be reproduced complete including all annexes.
- The right to use TÜV SÜD Czech certification mark was established to the certificate.
- The certificate holder commits to keep records of all relevant complaints concerning the conformity of the products with the requirements of regulations and standards and make those records available to the certification body TÜV SÜD Czech.
- Not specified items (advertising, use of certification mark and certificates) are governed by the General Terms and Conditions for the Certification of Processes and Services, as amended.

This language version of the certificate is a translation of a Czech official version No. 11.354.484 issued on 20.11.2017, which is deemed the only one applicable in the event of legal disputes and was printed on 20.11.2017.

